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D3183-9

Job Sheet 188946



Part No: D3183-9

Job Qty: 60 pcs

Part Name: Cap



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/17/19

Job Tracking No:

Due Date: 1/29/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C1 IPP A 06.05.03 New issue KJ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Hardinge - 1	60 pcs	1/29/19	1/29/19	0.05	3.16	Hardinge - 1		JBD 19/1/19
120	QC 8	60 pcs	1/29/19	1/29/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 38		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
130	Packaging 3-1 - Stock - B4B	60 pcs	1/29/19	1/29/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		

57020					Packaging 3 - 11 - B4B		
					Packaging 3 - 12 - B4B		
					Packaging 3 - 13 - B4B		
					Packaging 3 - 14 - B4B		
					Packaging 3 - 15 - B4B		
					Packaging 3 - 16 - B4B		
					Packaging 3 - 17 - B4B		
					Packaging 3 - 18 - B4B		
					Packaging 3 - 19 - B4B		
					Packaging 3 - 20 - B4B		
					Packaging 3 - 21 - B4B		
					Packaging 3 - 22 - B4B		
					Packaging 3 - 23 - B4B		
					Packaging 3 - 24 - B4B		
					Packaging 3 - 25 - B4B		
					Packaging 3 - 26 - B4B		
					Packaging 3 - 27 - B4B		
					Packaging 3 - 28 - B4B		
					Packaging 3 - 29 - B4B		
					Packaging 3 - 30 - B4B		
					Packaging 3 - 31 - B4B		
					Packaging 3 - 32 - B4B		
					Packaging 3 - 33 - B4B		
					Packaging 3 - 34 - B4B		
					Packaging 3 - 35 - B4B		
	140 QC 21 - SA	60 pcs	1/29/19	0.00 0.00	QC 21 - SA - 21	DAS	
					QC 21 - SA - 70	21	
	Part Op 100 - (Hardinge) Turn D3183-9 Cap as per Folio FA388 Descriptions: 120 - (QC8- Inspect parts - second check) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)						
	Job BOM						
	Part / Item	Component Name	Quantity	Operation	Container		
	MDELRRINR1.000	Delrin Round Bar 1" Color: Black	1.9980 ft (.0333 ea)	100-Hardinge - 1	XXXXXXXXXX		
	Job Allocations						
	Operation	Component Part	Required	Inventory	Allocated		
	100-Hardinge - 1	MDELRRINR1.000	2	1	0		
	Part Specifications						
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments		
1	Cap	0.830inches ± 0.005	0.835 0.825				
2	Cap	0.720inches ± 0.002	0.722 0.718				
3	Cap	0.747inches ± 0.001	0.748 0.746				
4	Cap	0.010inches ± 0.010	0.020 0.000				
5	Cap	0.0311inches ± 0.0100	0.0411 0.0211				
6	Cap	0.199inches ± 0.001	0.200 0.198				
7	Cap	0.276inches ± 0.010	0.286 0.266				
8	Cap	0.039inches ± 0.010	0.049 0.029				



Container No: S146013



Part: D3183-9

Job No: 188946

Serial No/Batch: S146013

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 01/18/19